



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBEA62309-65
Job Sheet 170631



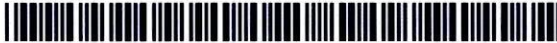
Part No: RBEA62309-65

Job Qty: 6 ea

DAS
13
9-89

JAN 24 2018

Part Name: Laminated Location Card



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/17/18

Job Tracking No:

Due Date: 2/27/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBEA62309-65 Rev 12 IPP Rev A 17.01.17 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	6 pcs		2/27/18	0.00	0.00	Purchasing		AT 18/02/02
110	Packaging	6 pcs		2/27/18	0.00	0.00	Packaging2		AT 18/02/02
120	QC	6 pcs		2/27/18	0.00	0.00	QC6		38
130	Packaging	6 pcs		2/27/18	0.00	0.00	Packaging3		9-89
140	QC21-FG	6 Ea		2/27/18	0.00	0.00	QC21		MLJ FEB 05 2018

Part Op 100 - Issue P/O: 038844 MANUFACTURE RBEA62309-65 AS PER DWG Supplier: Thibert Printing Certificate of Descriptions: conformity is required

JAN 23 2018 MB

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBEA62309-65P	Laminated Location Card	6 (1 ea)	100-Purchasing	

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S038322

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Laminated Location Card

PART NO: RBEA62309 – 65

Original Serial #: S038322

Revision:

Operation:

Change No:

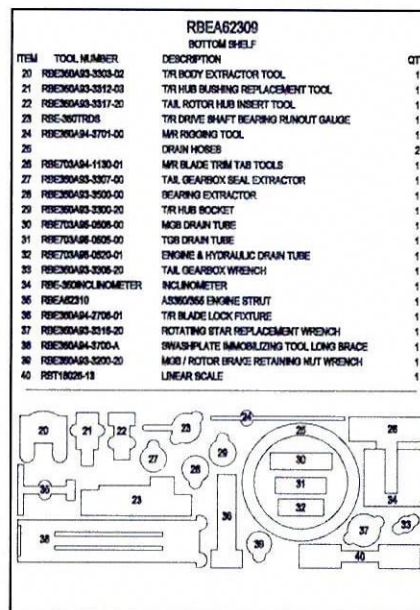
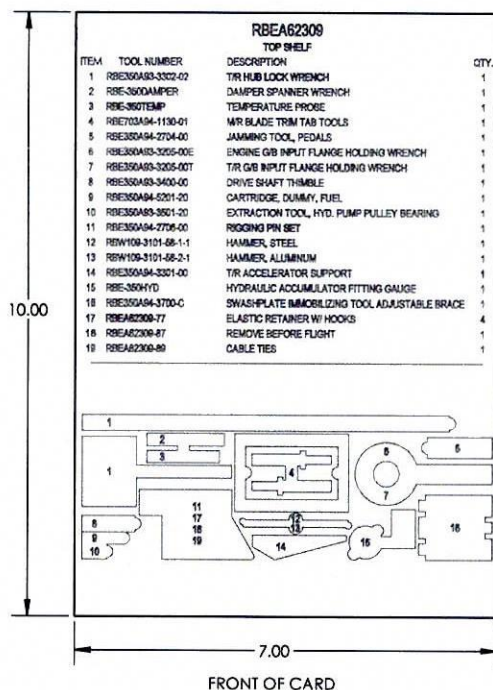
Purchasing

Mfg Date: 02/02/18

Job No: 170631

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		+46 RECONFIGURED TOP AND BOTTOM SHELF TOOL ARRANGEMENT TO BETTER FIT RED BARN TOOLS. ADDED LAMINATED LOCATOR CARD AND LANYARD COMPONENTS.	9/22/2009	WP	
3		+46 REARRANGED TOP AND BOTTOM SHELF CUSHIONS TO ACCOMMODATE NEW DIGITAL TORPEDO LEVEL. CHD CARD INFORMATION FOR 1 & 5.	2/18/2010	RJC	
4		+46 UPDATED CARD.	3/9/2010	WP	
6		+46 UPDATED CARD.	2/27/2012	RJC	DW
7		+46 UPDATED CARD.	1/9/2013	RJC	SE
7A		+46 CORRECTED ITEM Q P/N FROM RBEA93-3305-02 TO RBEA93-3305-20, CHD F QTY. FROM 8 TO 1. ADDED K DRAIN ROSE QTY. 2, CHD LOCATION D1 & D2 TO D, AND X1, X2, & X3 TO X.	4/11/2013	RJC	RJC
8		+46 CORRECTED T/N & TOOL DESCRIPTION TO MATCH CURRENT DRAWINGS.	10/24/2013	CFB	DW
10	15-0038	+46 CHD CARD TO SHOW NEW TOOL LAYOUT WITH SNAP-ON INCLINOMETER.	2/11/2015	DPD	JAG
11	16-0149	+46 REARRANGED TOOLS TOP AND BOTTOM, ADDED RBW109-3101-58-1, RBW109-3101-58-2, RBW109-3101-58-3, -47, -48, & -49.	9/20/2016	RJC	JAG
12	17-0013	+46 REARRANGED TOOLS ON BOTTOM SHELF; UPDATED ITEM 12 & 13 TOOL NUMBERS.	1/24/2017	SM	JAG



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 170631 MLC
18-01-19

NOTE:
CARD PAPER IS TO BE RED, PRINTED ON FRONT AND BACK AS SHOWN, AND THEN PLASTIC LAMINATED. THE CARD WILL THEN BE ATTACHED TO A LANYARD WITH A GROMMET, THE OTHER END OF THE LANYARD WILL BE ATTACHED TO THE REAR WHEEL HOUSING THROUGH A DRILLED HOLE, BEING CAREFUL SO THAT THE WHEEL ISN'T DAMAGED AND THAT THE WHEEL ROTATES FREELY.

(-65)
LAMINATED LOCATION CARD

DART AEROSPACE	
TITLE AS350/355 FIELD MAINTENANCE KIT	
DWG NO. RBEA62309-65	REV 12
MATERIAL: LAMINATED CARD	
FINISH: FRESH	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± .18 .XX ± .03 ANGLES ±1° .X ± .1 SURFACES ±125
SPEC: 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: CLOUGH	
CHECKED: DUERFELDT	
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE: 1:2	DATE: 9/20/2016 SHEET 8 OF 8



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO038844

Supplier: THI001-VC
Thibert Printing
366 Chamberlain St
Hawkesbury
ON
K6A 2R4 Canada
Phone: 613 632 8711
Fax: 613 632 5775

PO No: PO038844
PO Date: 1/23/18
Due Date: 1/30/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

E-MAIL
JAN 23 2018

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		RBEA62309-65P	Laminated Location Card As Per Dwg RBEA62309-65 Rev. 12	Firmed	1/30/18	10 Ea	0 Ea 10	10 Ea	\$10.80/Ea AT (8/2/18)	\$108.00

Line Item Note job# 170631

Grand Total: \$108.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

CL
RB

Plex 1/23/18 11:22 AM dart.baker.diane